



Micro-Acoustic  
& Human Interface Products

SELTECH - CONFIDENTIAL

# Common Speaker Application Design Guidelines

# ■ Common Application Design Guidelines

- Back volume
  - ... why a closed back volume?
  - ... how to connect to the speaker?
  - ... mechanical robustness
  - ... acoustical influence
- Sound Port
  - ... opening size vs. Bandwidth
  - ... damping/acoustic load
  - ... turbulence/noise

# ■ Back volume

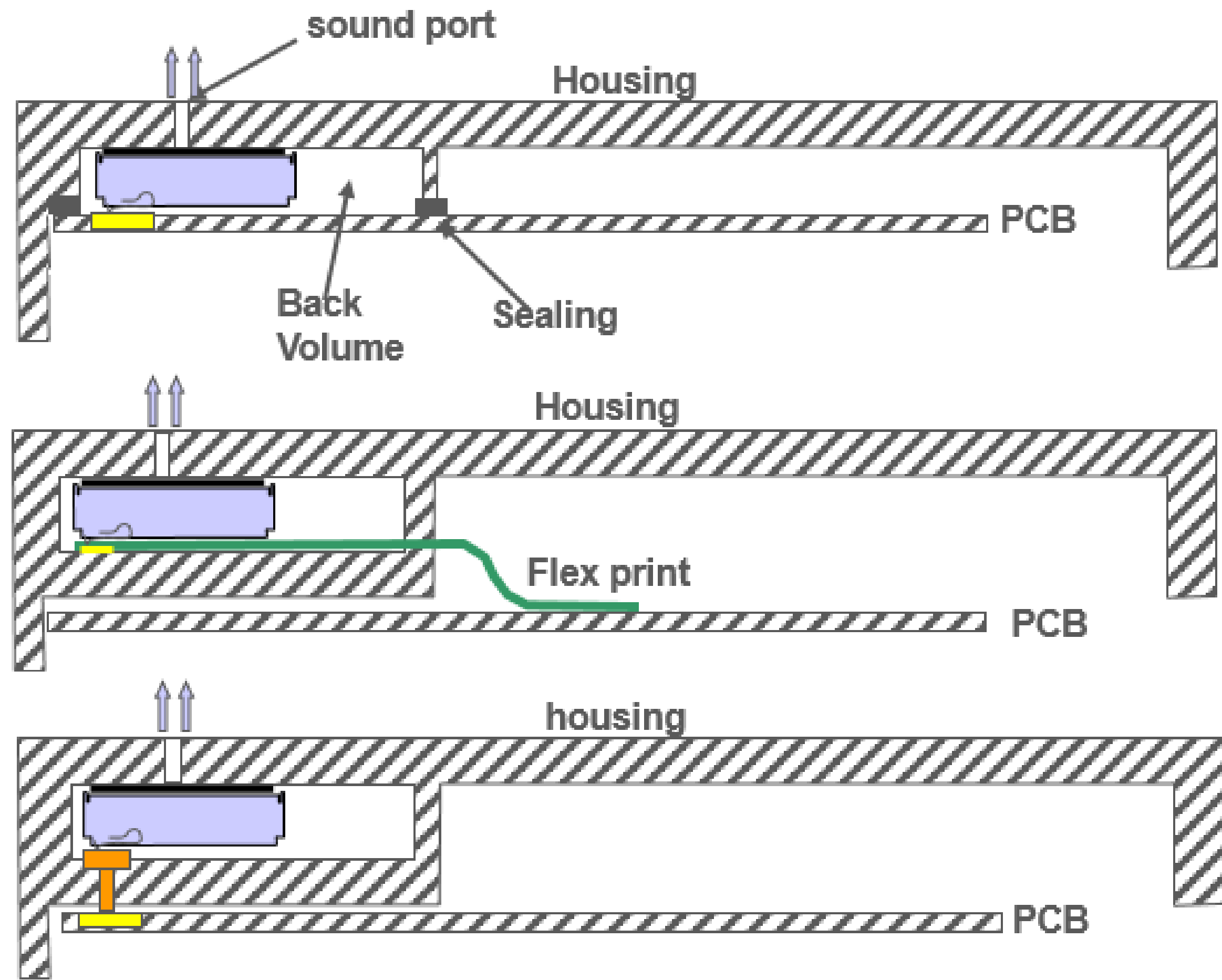
## ... Why a closed back volume?

- ... to have a well defined acoustical environment behind the speaker
  - Well defined acoustical performance
- ... to be able to adjust the resonance frequency of the system
  - Resonance frequency range is the most efficient range of the speaker
- ... to avoid acoustical short circuit
  - Speaker for closed box design needed

# Back volume

... How to connect to the speaker?

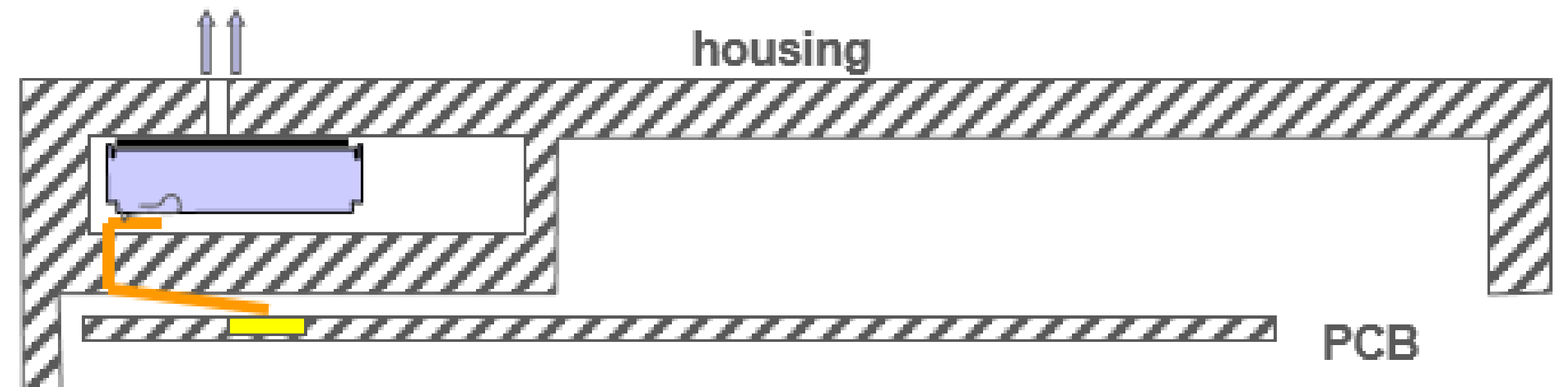
- Using PCB as box-cover
- Directly contacting to PCB
  
- Create closed box
- Contacting with flex-print
  
- Create closed box
- Contacting with contact pin



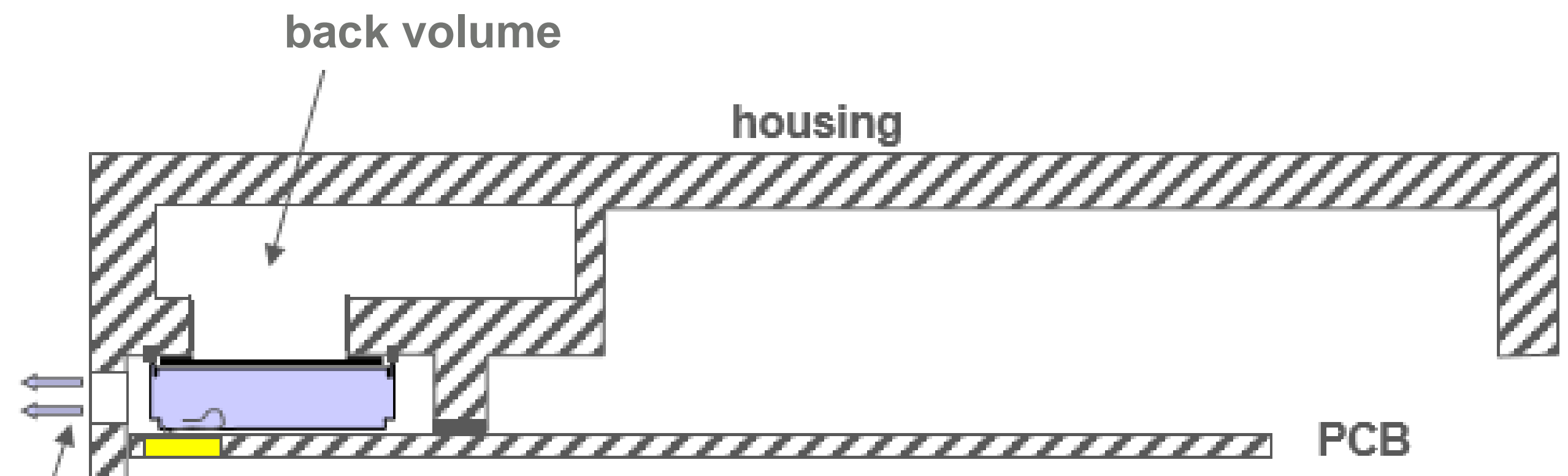
# Back volume

... How to connect to the speaker?

- Create closed box
- Contacting with contact spring



- Reverse application
- Directly contacting to PCB



Sound port at rear side of the speaker

# ■ Back volume

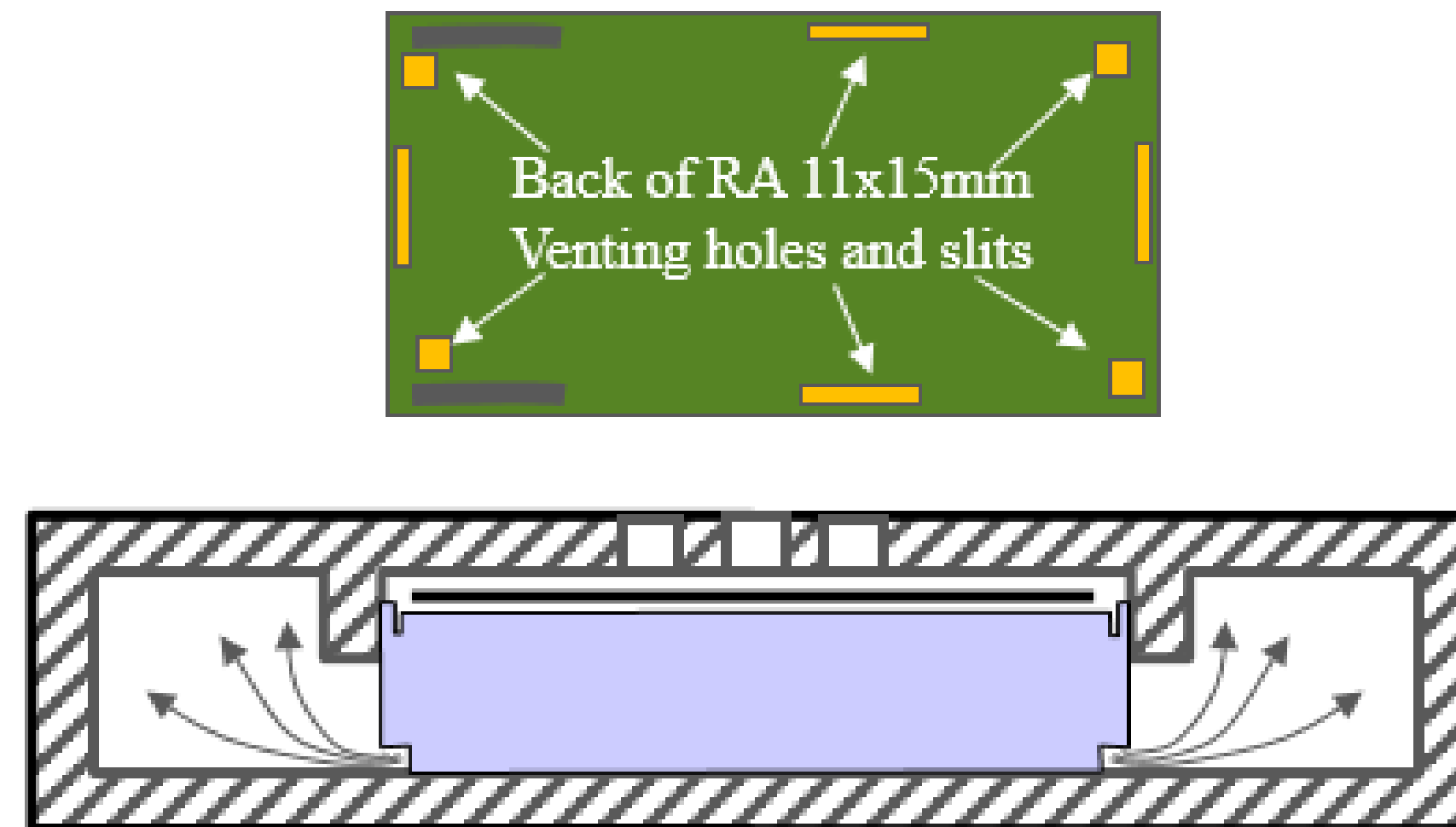
## ... Mechanical robustness

- Min. wall thickness to avoid wall resonating (depends on material)
- Avoid « wall-to-wall-design » (e.g. antenna module)
  - Vibrations can cause rattling noise
- Use « sandwich » for applying the speaker (foam-gasket, speaker, hard support at rear side)
- No heat-radiating components inside the back volume
- Etc.

## ■ Back volume

### Back venting of RA11x15

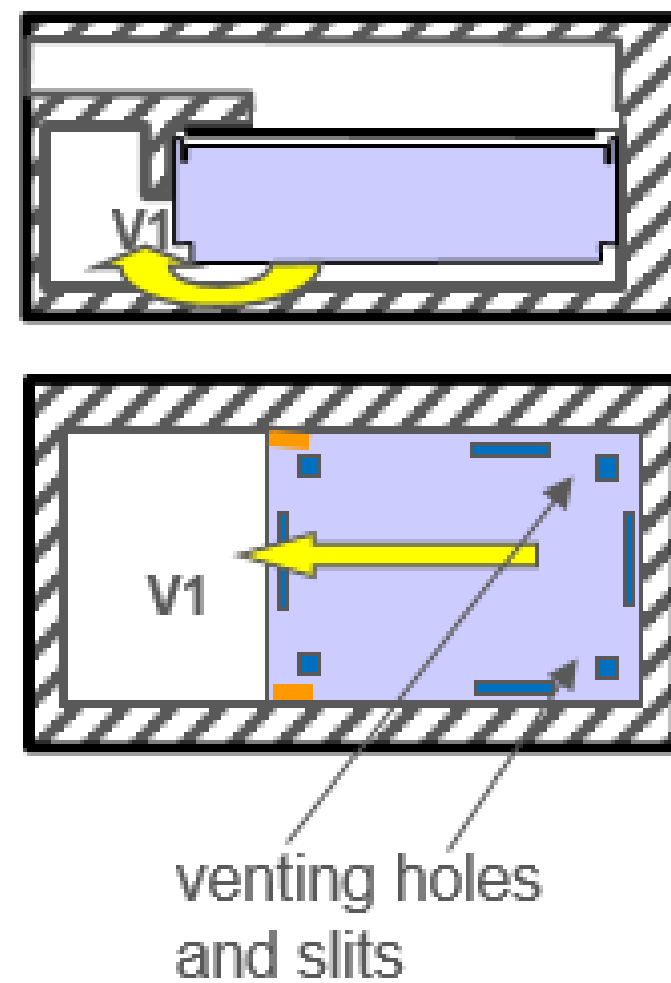
- It is possible to put the RA completely down on a PCB or module housing
- Venting to the back is provided by 4 venting holes and slits
- All 4 holes should lead to a common, closed back volume





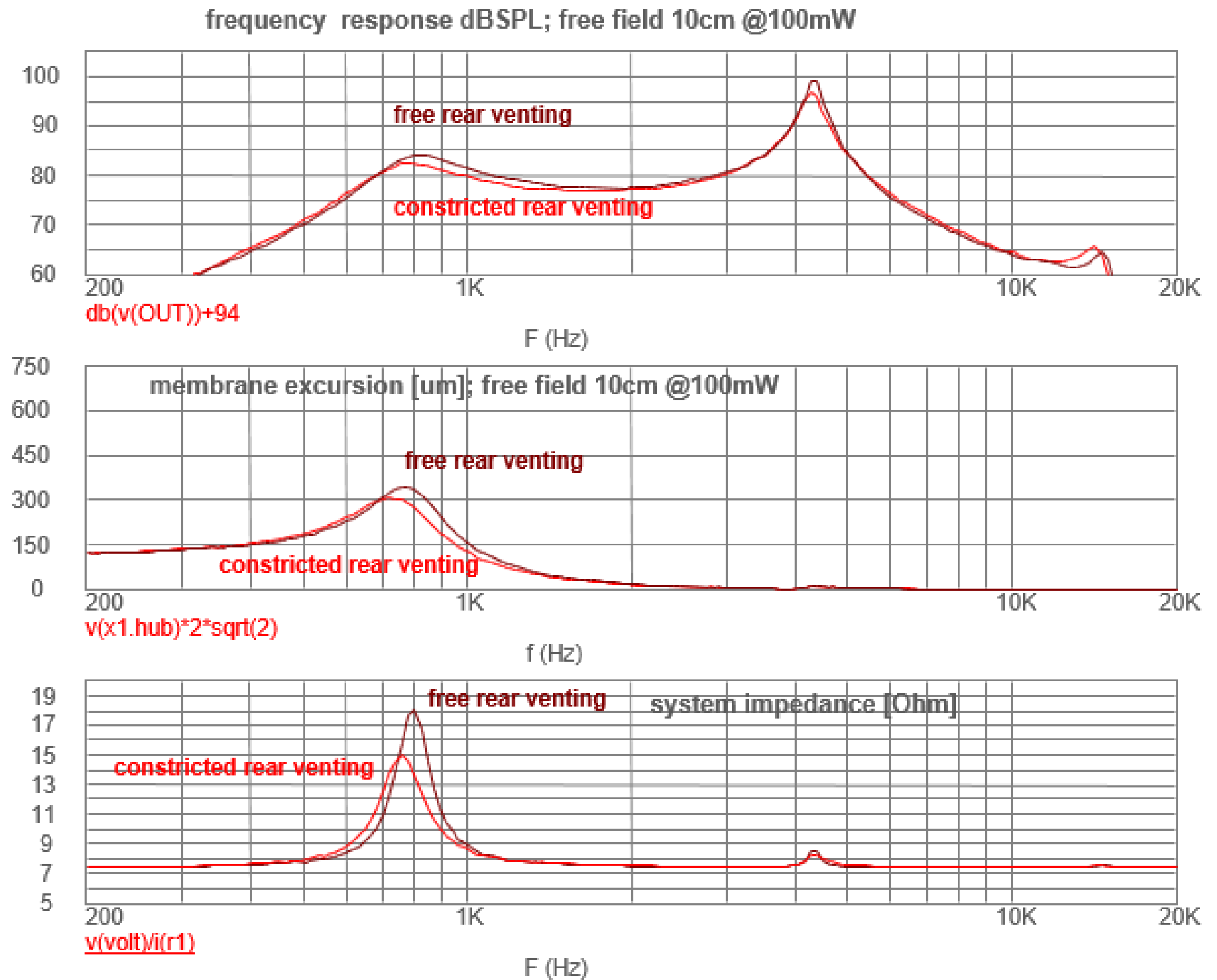
# Back volume

## Acoustic load at the rear side of speaker



Speaker surrounded on three sides by walls will influence resonance frequency and sensitivity.

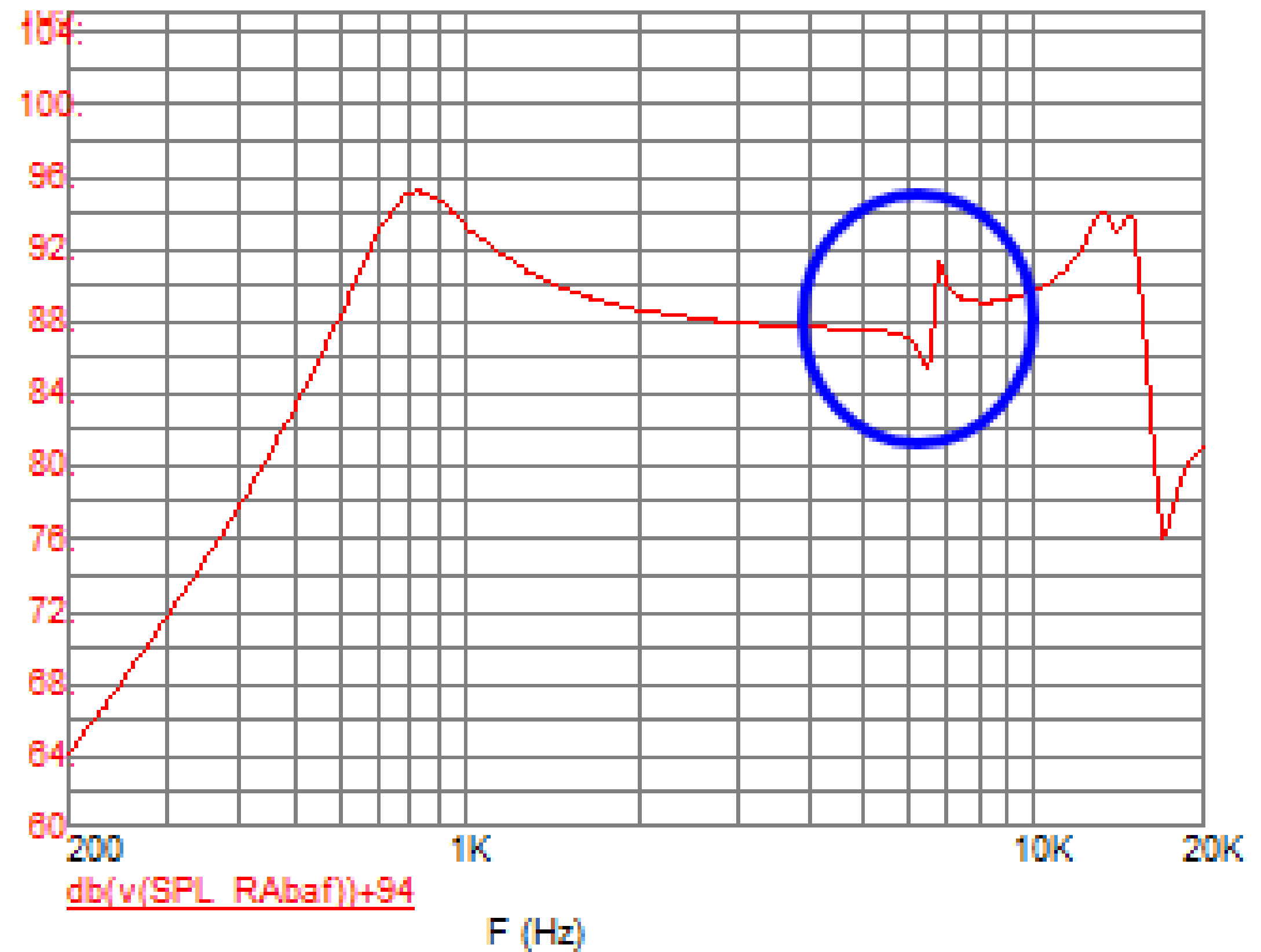
Additional acoustic load will reduce performance compared to a free scenario



# Back volume

## Acoustical influence

- Channels connecting parts of the back volume can cause peaks in frequency response
- Shape of volume: high aspect ratio volume spaces do not constitute effective volume

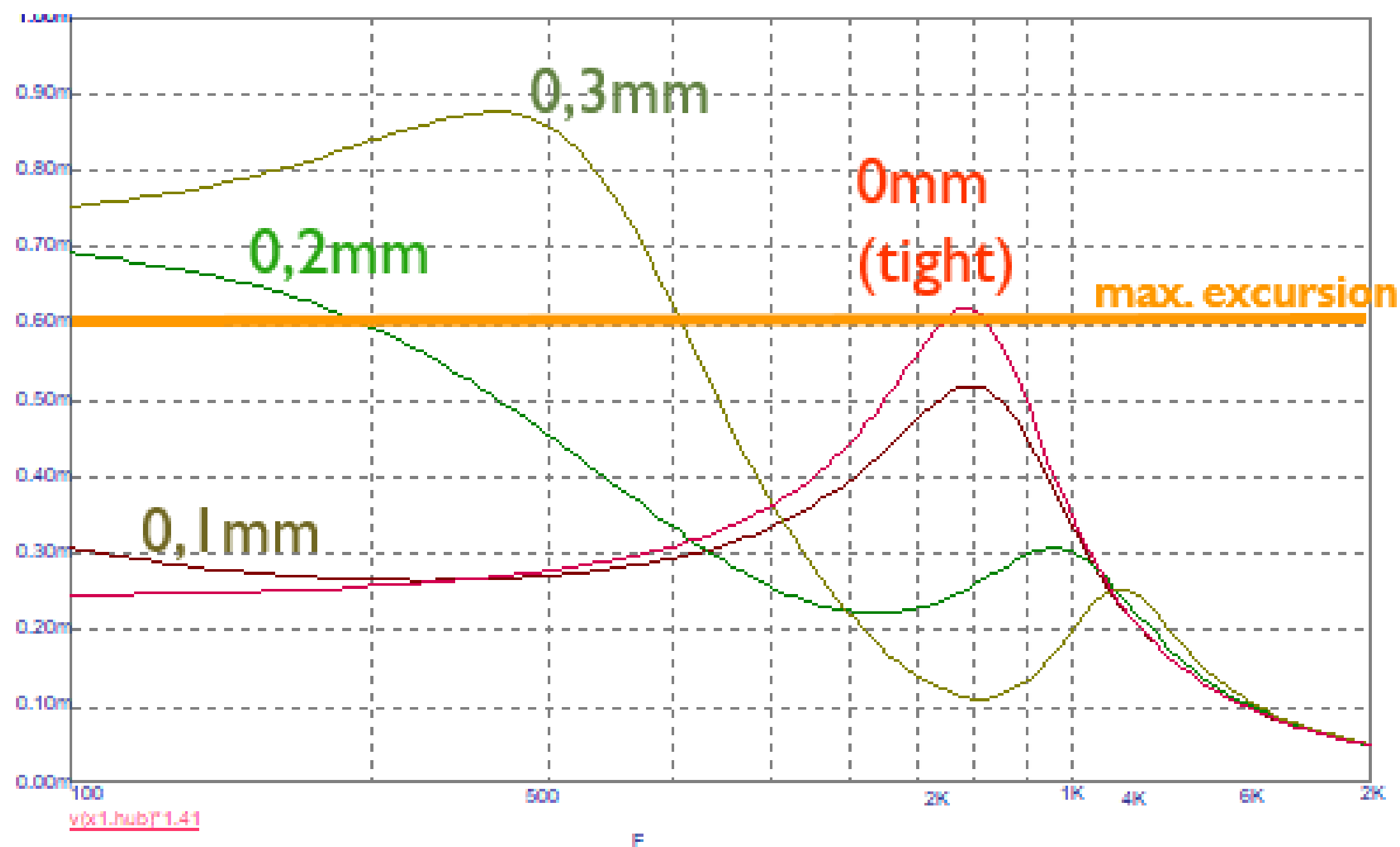


# Back volume

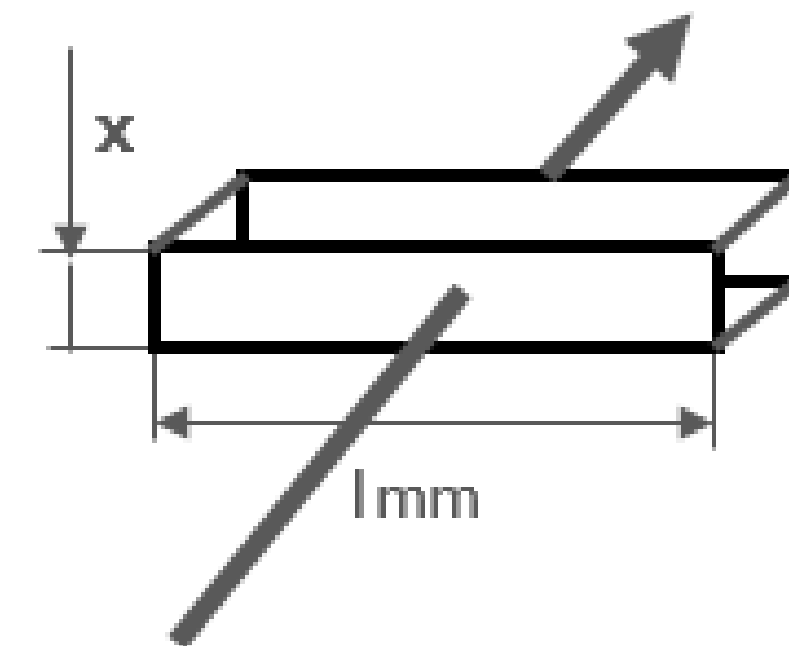
## Acoustical influence

- Leaks can cause damage to the speaker by exceeding maximum membrane excursion

Simulation: excursion RAI 1x15 in 1ccm back volume; P = 350mW (@ 80hm)

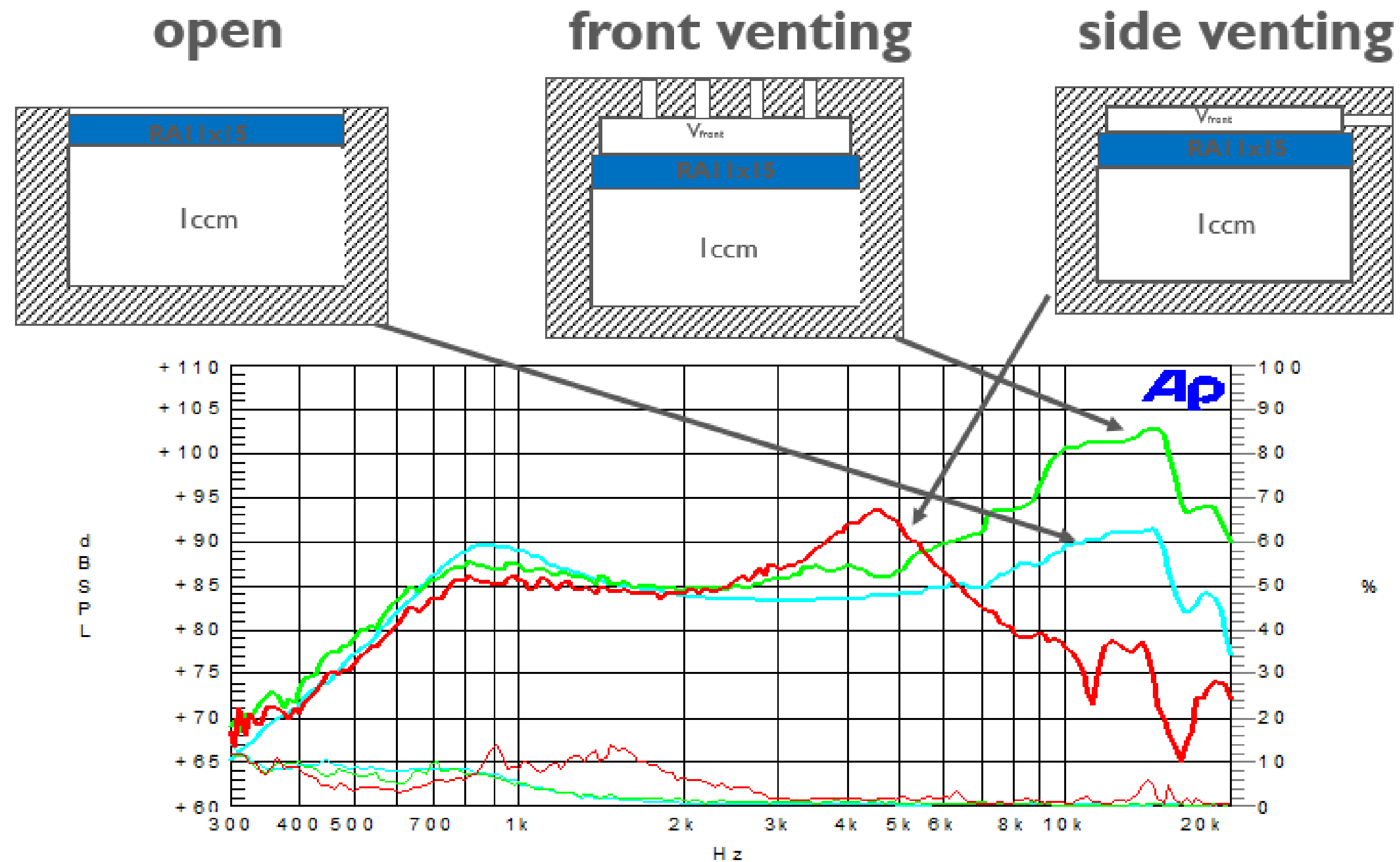


variable slit dimension  $x$



# Sound Port

## Opening size vs. Bandwidth

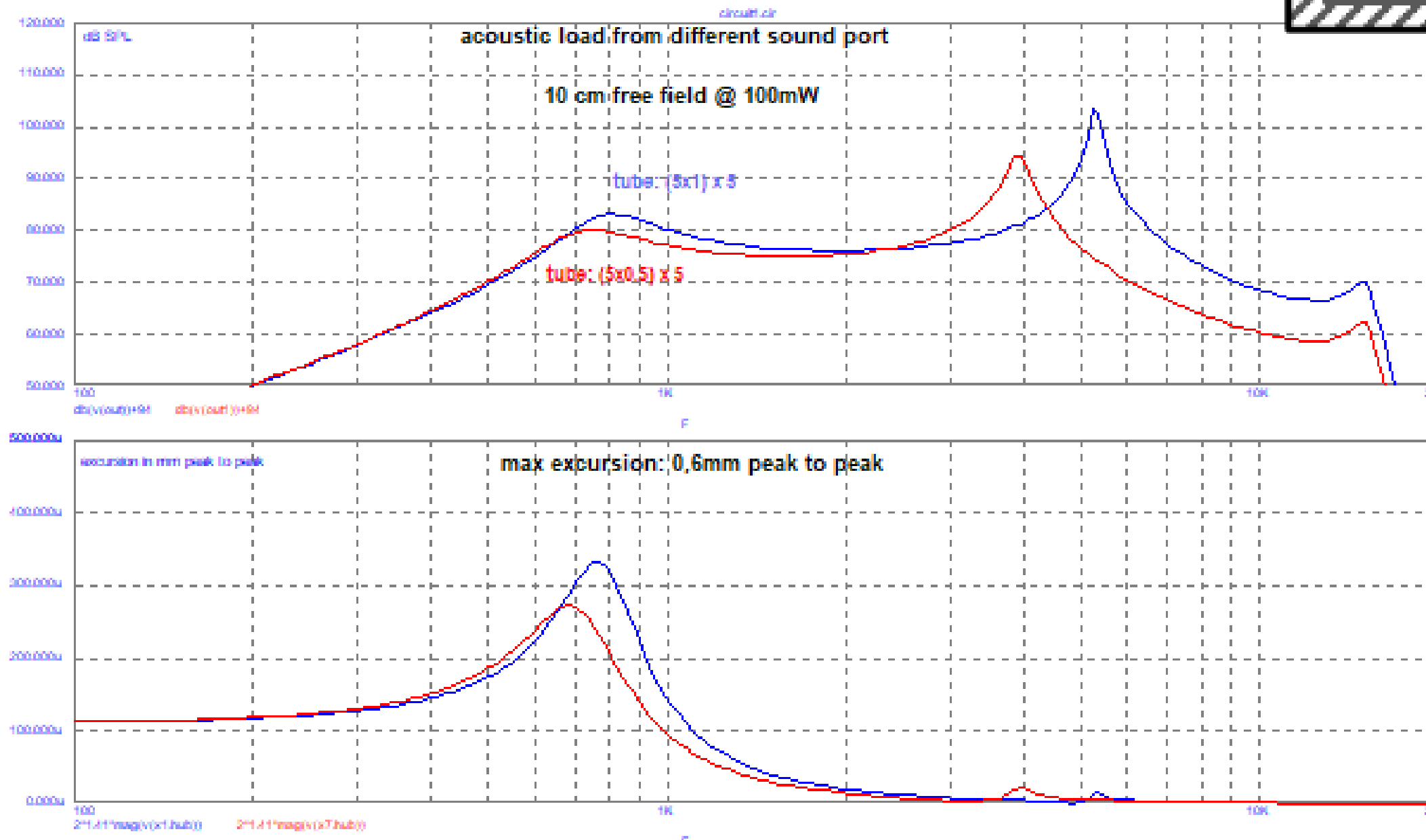
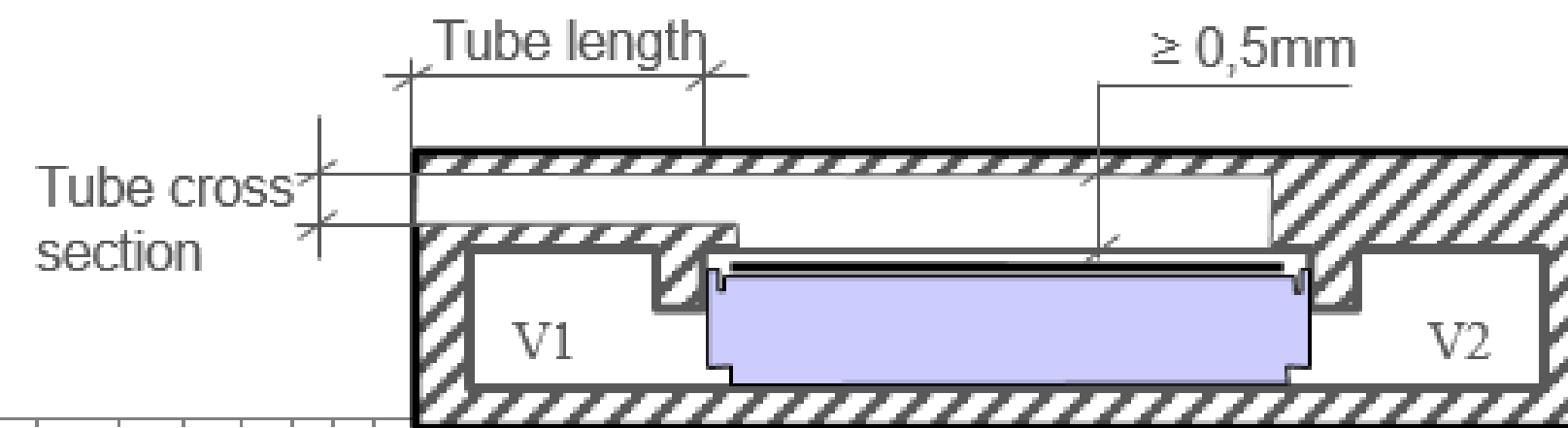


# Sound Port

## Acoustic load by side venting sound port

Tube dimensions have a dramatic influence on the acoustic performance.

Tube length: avoid sharp edges or corners that could result in audible turbulence.



Distance from top of speaker to housing should be at least 0,5mm to avoid audible turbulence.

Dimensions:

$$V1 = V2$$

$$V1 + V2 = 0,8\text{ccm}$$

Tube 1: (5x1) x 5 mm

Tube 2: (5x0.5) x 5 mm

# ■ Sound Port

## Turbulence/noise

Possible reasons:

- Sound port openings too small
- Front volume too small
- Sharp edges in sound port
- Damping mesh on sound port too tight



THANKS !